



Ford Focus Dead Pedal Installation Guide

Step 1 - Gather required tools.

Please gather the following tools before you begin the installation:

- * Power Drill.
- * 3/16 drill bit.
- * Large flat head screw driver.
- * Large Phillips head screw driver.
- * Sharp utility knife or razor blade.
- * Fine permanent marker.
- * Center punch & hammer - optional.

Step 2 - Unpack Dead Pedal kit and verify contents.

Remove all items from the the shipped package.
You should have the following before beginning:

- * RedlineTuning Focus Dead Pedal
- * (2) Washers
- * (2) Sheet Metal Screws
- * Printed Installation Instructions



Step 3 - Remove trim molding and kick panel.

A. Carefully remove the inside door trim molding shown below in Figure 3a. It will snap off.

B. Using a flat head screw driver, remove the two plastic screws that hold on the kick panel (lower left below Instrument Cluster).





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Step 4 - Test fit bracket.

A. Test fit the dead pedal bracket in position - you will notice that the foam behind the carpet keeps the pedal from sitting firmly against the carpet.

You will be removing a small piece of the foam behind the carpet in the next step to allow for a better placement of the dead pedal.



Step 5 - Cut foam padding as shown.

A. Fold back carpet temporarily under clutch pedal.

B. Carefully cut foam padding in area behind where the dead pedal will be mounted. The piece of foam you cut should look similar to the picture shown to the right. Fold carpet back into normal position.

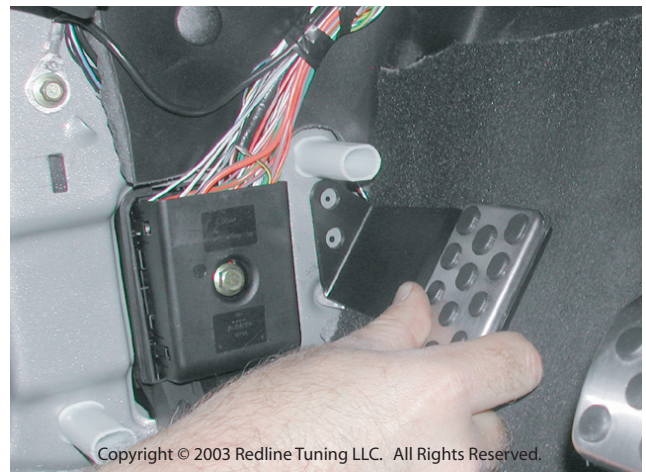


Step 6 - Align bracket holes vertically as shown.

This step is very important - please take your time!

A. Firmly press the dead pedal against the both the carpet and the mounting location until the bracket mounting holes line up vertically as shown to the right.

The picture in Step 7 might help to clarify the mounting position.





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Step 7 - Verify mounting hole locations.

Verify that your mounting hole locations look like the image shown to the right.

Marks should be slightly to the right of center, equally spaced Point-A and Point-B (shown to the right).

Once you are sure you have marked the holes properly, proceed to Step 8.



Step 8 - Drill marked holes.

A. Optional: Using center punch, firmly tap hammer to indent where holes are to be drilled.

B. Drill both marked holes using a 3/16" drill bit, then carefully ream out each hole slightly larger (while drill is running, move drill around in each hole - this will help to enlarge the hole slightly above the 3/16" hole size - this is required).



Step 9 - Screw in both sheet metal screws.

A. Screw in both sheet metal screws without bracket. This will require heavy force and a firm grip on the screw driver. You can use either a large flat head or Phillips head screwdriver for this step. **DO NOT USE A POWER DRILL SCREWDRIVE BIT - DO THIS BY HAND SO YOU DO NOT STRIP SCREW OR HOLE.**

Note: If you cannot get the screw to thread itself into the hole with heavy force, return to Step 8 and carefully ream hole(s) again - remember that screws will be difficult to thread for the first few turns.





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Step 10 - Loosely attach dead pedal assembly.

- A. Remove screws from previous step.
- B. Attach bracket using screws and washers. Do not fully tighten screws at this point.



Step 11 - Finalize position and tighten screws.

- A. (Finalize the position of the bracket). With the bracket almost fully tightened, view it from a couple angles and check for final placement and angle. You will have some play in bracket to move dead pedal to the exact position that you want in the vehicle. Press the dead pedal assembly into the carpet while tightening down the screws - this will help preload the bracket and allow for heavy force to be applied.
- B. Tighten down the screws. Do not over-tighten and strip the threads. Bracket should be securely mounted.

Step 12 - Reattach the kick panel and trim molding.

- A. Reverse the instructions for Step 3 to reattach the kick panel and the trim molding.





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Dead pedal installation completed.

Enjoy your new RedlineTuning dead pedal!

